Corning has submitted this Operational Flexibility Notification under condition 23 of their existing Title V permit. The facility is proposing the addition of glass forming furnaces and associated project equipment in addition to other small emission source changes. Changes are predominantly taking place in EU 0-00001 but also in EU 0-00005. The changes being made are as follows:

Addition of New Glass Forming Furnaces and Baghouse (emission unit U-00001, process 150, emission source S0070, control K0070) exhausted to existing emission point C1646;

Addition of Three New Natural Gas-Fired Annealers (exempt emission sources U122-U124);

Redirect Emissions from Existing Fume Reactor Unit #1 (emission unit U-00001, emission source S0056);

Modification to Mason Shop Brick Refractory Maintenance Activities and Existing Baghouse (trivial emission source I17A, control KA47);
Addition of One New 6 NYCRR 200.1(cg)(28) Exempt VOC Silicone Liquid Above Ground Storage Tank (AST) – (exempt emission source U125);

Addition of One New Non-HAP VOC AST – (exempt emission source U126);

Decommissioning and Removal of Two Existing Non-HAP VOC ASTs – (exempt emission sources U50A-U50B);

Decommissioning and Removal of Existing South Forming Diesel Fired Emergency Generator (emission unit U-00005, emission source S0035) and integrated diesel fuel storage tank (exempt emission source U053).

By acceptance of this permit, the permittee agrees that the permit is contingent upon strict compliance with the ECL, all applicable regulations, the General Conditions specified and any Special Conditions included as part of this permit.

Permit Administrator: JESSICA J HART
NYSDEC - REGION 6
317 WASHINGTON ST
WATERTOWN, NY 13601

Authorized Signature: _____________________________ Date: ___ / ___ / _____
Notification of Other State Permittee Obligations

Item A: Permittee Accepts Legal Responsibility and Agrees to Indemnification

The permittee expressly agrees to indemnify and hold harmless the Department of Environmental Conservation of the State of New York, its representatives, employees and agents ("DEC") for all claims, suits, actions, and damages, to the extent attributable to the permittee's acts or omissions in connection with the compliance permittee's undertaking of activities in connection with, or operation and maintenance of, the facility or facilities authorized by the permit whether in compliance or not in any compliance with the terms and conditions of the permit. This indemnification does not extend to any claims, suits, actions, or damages to the extent attributable to DEC's own negligent or intentional acts or omissions, or to any claims, suits, or actions naming the DEC and arising under article 78 of the New York Civil Practice Laws and Rules or any citizen suit or civil rights provision under federal or state laws.

Item B: Permittee's Contractors to Comply with Permit

The permittee is responsible for informing its independent contractors, employees, agents and assigns of their responsibility to comply with this permit, including all special conditions while acting as the permittee's agent with respect to the permitted activities, and such persons shall be subject to the same sanctions for violations of the Environmental Conservation Law as those prescribed for the permittee.

Item C: Permittee Responsible for Obtaining Other Required Permits

The permittee is responsible for obtaining any other permits, approvals, lands, easements and rights-of-way that may be required to carry out the activities that are authorized by this permit.

Item D: No Right to Trespass or Interfere with Riparian Rights

This permit does not convey to the permittee any right to trespass upon the lands or interfere with the riparian rights of others in order to perform the permitted work nor does it authorize the impairment of any rights, title, or interest in real or personal property held or vested in a person not a party to the permit.
LIST OF CONDITIONS

DEC GENERAL CONDITIONS

General Provisions
Facility Inspection by the Department
Relationship of this Permit to Other Department Orders and Determinations
Applications for permit renewals, modifications and transfers
Applications for permit renewals, modifications and transfers
Applications for permit renewals, modifications and transfers
Permit modifications, suspensions or revocations by the Department

Facility Level
Submission of application for permit modification or renewal-REGION 6 HEADQUARTERS
DEC GENERAL CONDITIONS

****   General Provisions   ****

For the purpose of your Title V permit, the following section contains state-only enforceable terms and conditions.
GENERAL CONDITIONS - Apply to ALL Authorized Permits.

Condition 1: Facility Inspection by the Department
Applicable State Requirement: ECL 19-0305

Item 1.1:
The permitted site or facility, including relevant records, is subject to inspection at reasonable hours and intervals by an authorized representative of the Department of Environmental Conservation (the Department) to determine whether the permittee is complying with this permit and the ECL. Such representative may order the work suspended pursuant to ECL 71-0301 and SAPA 401(3).

Item 1.2:
The permittee shall provide a person to accompany the Department’s representative during an inspection to the permit area when requested by the Department.

Item 1.3:
A copy of this permit, including all referenced maps, drawings and special conditions, must be available for inspection by the Department at all times at the project site or facility. Failure to produce a copy of the permit upon request by a Department representative is a violation of this permit.

Condition 2: Relationship of this Permit to Other Department Orders and Determinations
Applicable State Requirement: ECL 3-0301 (2) (m)

Item 2.1:
Unless expressly provided for by the Department, issuance of this permit does not modify, supersede or rescind any order or determination previously issued by the Department or any of the terms, conditions or requirements contained in such order or determination.

Condition 1-1: Applications for permit renewals, modifications and transfers
Applicable State Requirement: 6 NYCRR 621.11

Item 1-1.1:
The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

Item 1-1.2:
The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

Item 1-1.3
Permits are transferrable with the approval of the department unless specifically prohibited by
the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

**Condition 3: Applications for permit renewals, modifications and transfers**

**Applicable State Requirement:** 6 NYCRR 621.11

**Item 3.1:**
The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

**Item 3.2:**
The permittee must submit a renewal application at least 180 days before expiration of permits for Title V Facility Permits, or at least 30 days before expiration of permits for State Facility Permits.

**Item 3.3:**
Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

**Condition 2-1: Applications for permit renewals, modifications and transfers**

**Applicable State Requirement:** 6 NYCRR 621.11

**Item 2-1.1:**
The permittee must submit a separate written application to the Department for renewal, modification or transfer of this permit. Such application must include any forms or supplemental information the Department requires. Any renewal, modification or transfer granted by the Department must be in writing.

**Item 2-1.2:**
The permittee must submit a renewal application at least 180 days before the expiration of permits for Title V and State Facility Permits.

**Item 2-1.3**
Permits are transferrable with the approval of the department unless specifically prohibited by the statute, regulation or another permit condition. Applications for permit transfer should be submitted prior to actual transfer of ownership.

**Condition 4: Permit modifications, suspensions or revocations by the Department**

**Applicable State Requirement:** 6 NYCRR 621.13

**Item 4.1:**
The Department reserves the right to exercise all available authority to modify, suspend, or revoke this permit in accordance with 6NYCRR Part 621. The grounds for modification, suspension or revocation include:

a) materially false or inaccurate statements in the permit application or supporting papers;
b) failure by the permittee to comply with any terms or conditions of the permit;
c) exceeding the scope of the project as described in the permit application;  
d) newly discovered material information or a material change in environmental conditions,  
relevant technology or applicable law or regulations since the issuance of the existing permit;  
e) noncompliance with previously issued permit conditions, orders of the commissioner, any  
provisions of the Environmental Conservation Law or regulations of the Department related to  
the permitted activity.

**** Facility Level ****

Condition 5: Submission of application for permit modification or renewal-REGION 6  
HEADQUARTERS
Applicable State Requirement: 6 NYCRR 621.6 (a)

Item 5.1:  
Submission of applications for permit modification or renewal are to be submitted to:  
NYSDEC Regional Permit Administrator  
Region 6 Headquarters  
Division of Environmental Permits  
State Office Building, 317 Washington Street  
Watertown, NY 13601-3787  
(315) 785-2245
Permit Under the Environmental Conservation Law (ECL)

ARTICLE 19: AIR POLLUTION CONTROL - TITLE V PERMIT

IDENTIFICATION INFORMATION

Permit Issued To: CORNING INCORPORATED
HP-ME-02-06
CORNING, NY 14831

Facility: CORNING INC CANTON PLANT
MCADOO RD|334 CO RTE 16
CANTON, NY 13617

Authorized Activity By Standard Industrial Classification Code:
3229 - PRESSED AND BLOWN GLASS, NEC

Mod 0 Permit Effective Date: 10/16/2013
Permit Expiration Date: 10/15/2018

Mod 1 Permit Effective Date: 05/04/2018
Permit Expiration Date: 10/15/2018

Mod 2 Permit Effective Date: 05/09/2018
Permit Expiration Date: 10/15/2018
LIST OF CONDITIONS

FEDERALLY ENFORCEABLE CONDITIONS
Facility Level
1  6 NYCRR 200.6: Acceptable Ambient Air Quality
2  6 NYCRR 201-6.4 (a) (7): Fees
3  6 NYCRR 201-6.4 (c): Recordkeeping and Reporting of Compliance Monitoring
4  6 NYCRR 201-6.4 (c) (2): Records of Monitoring, Sampling, and Measurement
5  6 NYCRR 201-6.4 (c) (3) (ii): Compliance Certification
6  6 NYCRR 201-6.4 (e): Compliance Certification
7  6 NYCRR 202-2.1: Compliance Certification
8  6 NYCRR 202-2.5: Recordkeeping requirements
9  6 NYCRR 215.2: Open Fires - Prohibitions
10 6 NYCRR 200.7: Maintenance of Equipment
11 6 NYCRR 201-1.7: Recycling and Salvage
12 6 NYCRR 201-1.8: Prohibition of Reintroduction of Collected Contaminants to the air
13 6 NYCRR 201-3.2 (a): Exempt Sources - Proof of Eligibility
14 6 NYCRR 201-3.3 (a): Trivial Sources - Proof of Eligibility
15 6 NYCRR 201-6.4 (a) (4): Requirement to Provide Information
1-1 6 NYCRR 201-6.4 (a) (8): Right to Inspect
2-1 6 NYCRR 201-6.4 (a) (8): Right to Inspect
16 6 NYCRR 201-6.4 (a) (8): Right to Inspect
17 6 NYCRR 201-6.4 (f) (6): Off Permit Changes
18 6 NYCRR 202-1.1: Required Emissions Tests
20 40CFR 82, Subpart F: Recycling and Emissions Reduction
21 6 NYCRR Subpart 201-6: Emission Unit Definition
22 6 NYCRR 201-6.4 (d) (4): Progress Reports Due Semiannually
23 6 NYCRR 201-6.4 (f): Compliance Certification
24 6 NYCRR 201-6.4 (g): Compliance Certification
25 6 NYCRR 201-6.4 (g): Compliance Certification
26 6 NYCRR 201-6.4 (g): Compliance Certification
2-2 6 NYCRR 201-6.4 (g): Non Applicable requirements
27 6 NYCRR 201-6.4 (g): Non Applicable requirements
2-3 6 NYCRR Subpart 201-7: Facility Permissible Emissions
*2-4 6 NYCRR Subpart 201-7: Capping Monitoring Condition
*2-5 6 NYCRR Subpart 201-7: Capping Monitoring Condition
*2-6 6 NYCRR Subpart 201-7: Capping Monitoring Condition
*2-7 6 NYCRR Subpart 201-7: Capping Monitoring Condition
*2-8 6 NYCRR Subpart 201-7: Capping Monitoring Condition
*2-9 6 NYCRR Subpart 201-7: Capping Monitoring Condition
*2-10 6 NYCRR Subpart 201-7: Capping Monitoring Condition
28 6 NYCRR 211.1: Air pollution prohibited
2-11 6 NYCRR 212-3.1 (f): Compliance Certification
29 6 NYCRR 212.4 (c): Compliance Certification
30 6 NYCRR 212.6 (a): Compliance Certification
31 6 NYCRR 212.10 (e): RACT Applicability for Major Facilities

Air Pollution Control Permit Conditions
Renewal 2/Mod 2/Active  Page 2  FINAL
32 6 NYCRR 225-1.2 (b): Compliance Certification
33 6 NYCRR 225-1.2 (g): Compliance Certification
2-12 6 NYCRR Subpart 231-6: Compliance Certification
2-13 6 NYCRR Subpart 231-6: Compliance Certification
2-14 6 NYCRR 231-6.5: Compliance Certification
34 40CFR 60, NSPS Subpart III: Applicability
35 40CFR 63, Subpart ZZZZ: Applicability
2-15 40 CFR Part 64: Compliance Certification

Emission Unit Level
37 6 NYCRR Subpart 201-6: Emission Point Definition By Emission Unit
38 6 NYCRR Subpart 201-6: Process Definition By Emission Unit
39 6 NYCRR Subpart 201-7: Emission Unit Permissible Emissions

EU=0-00005
40 6 NYCRR Subpart 231-6: Compliance Certification

EU=U-00001
47 6 NYCRR 212.4 (c): Compliance Certification
48 6 NYCRR 212.10 (a) (2): Applicability - located outside Lower Orange County and NYC Metro

EU=U-00004
52 6 NYCRR 212.10 (c) (1): RACT analysis not required for emission points less than 3 lb/hr VOC or NOx

STATE ONLY ENFORCEABLE CONDITIONS
Facility Level
53 ECL 19-0301: Contaminant List
54 6 NYCRR 201-1.4: Malfunctions and start-up/shutdown activities
55 6 NYCRR 211.2: Visible Emissions Limited
56 6 NYCRR 212.4 (a): Compliance Demonstration
57 6 NYCRR 212.4 (a): Compliance Demonstration

Emission Unit Level

EU=0-00005
58 6 NYCRR 212.4 (a): Emissions from new emission sources and/or modifications

NOTE: * preceding the condition number indicates capping.
FEDERALLY ENFORCEABLE CONDITIONS
**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS
The items listed below are not subject to the annual compliance certification requirements under Title V. Permittees may also have other obligations under regulations of general applicability.

Item A: Public Access to Recordkeeping for Title V Facilities - 6 NYCRR 201-1.10 (b)
The Department will make available to the public any permit application, compliance plan, permit, and monitoring and compliance certification report pursuant to Section 503(e) of the Act, except for information entitled to confidential treatment pursuant to 6 NYCRR Part 616 - Public Access to records and Section 114(c) of the Act.

Item B: Timely Application for the Renewal of Title V Permits - 6 NYCRR 201-6.2 (a) (4)
Owners and/or operators of facilities having an issued Title V permit shall submit a complete application at least 180 days, but not more than eighteen months, prior to the date of permit expiration for permit renewal purposes.

Item C: Certification by a Responsible Official - 6 NYCRR 201-6.2 (d) (12)
Any application, form, report or compliance certification required to be submitted pursuant to the federally enforceable portions of this permit shall contain a certification of truth, accuracy and completeness by a responsible official. This certification shall state that based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Item D: Requirement to Comply With All Conditions - 6 NYCRR 201-6.4 (a) (2)
The permittee must comply with all conditions of the Title V facility permit. Any permit non-compliance constitutes a violation of the Act and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

Item E: Permit Revocation, Modification, Reopening, Reissuance or Termination, and Associated Information Submission Requirements - 6 NYCRR 201-6.4 (a) (3)
This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and
reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

**Item F:** Cessation or Reduction of Permitted Activity Not a Defense - 6 NYCRR 201-6.4 (a) (5)

It shall not be a defense for a permittee in an enforcement action to claim that a cessation or reduction in the permitted activity would have been necessary in order to maintain compliance with the conditions of this permit.

**Item G:** Property Rights - 6 NYCRR 201-6.4 (a) (6)

This permit does not convey any property rights of any sort or any exclusive privilege.

**Item H:** Severability - 6 NYCRR 201-6.4 (a) (9)

If any provisions, parts or conditions of this permit are found to be invalid or are the subject of a challenge, the remainder of this permit shall continue to be valid.

**Item I:** Permit Shield - 6 NYCRR 201-6.4 (g)

All permittees granted a Title V facility permit shall be covered under the protection of a permit shield, except as provided under 6 NYCRR Subpart 201-6. Compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that such applicable requirements are included and are specifically identified in the permit, or the Department, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the major stationary source, and the permit includes the determination or a concise summary thereof. Nothing herein shall preclude the Department from revising or revoking the permit pursuant to 6 NYCRR Part 621 or from exercising its summary abatement authority. Nothing in this permit shall alter or affect the following:

i. The ability of the Department to seek to bring suit on behalf of the State of New York, or the Administrator to seek to bring suit on behalf of the United States, to immediately restrain any person causing or contributing to pollution presenting an imminent and substantial endangerment to public health, welfare or the environment to stop the emission of air pollutants causing or contributing to such pollution;

ii. The liability of a permittee of the Title V
facility for any violation of applicable requirements prior to or at the time of permit issuance;

iii. The applicable requirements of Title IV of the Act;

iv. The ability of the Department or the Administrator to obtain information from the permittee concerning the ability to enter, inspect and monitor the facility.

Item J: Reopening for Cause - 6 NYCRR 201-6.4 (i)

This Title V permit shall be reopened and revised under any of the following circumstances:

i. When additional applicable requirements under the act become applicable to a title V facility with a remaining permit term of three or more years, a reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended by the department pursuant to the provisions of section 201-6.6 of this Subpart.

ii. The Department or the Administrator determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.

iii. The Department or the Administrator determines that the Title V permit must be revised or reopened to assure compliance with applicable requirements.

iv. If the permitted facility is an "affected source" subject to the requirements of Title IV of the Act, and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

Proceedings to reopen and issue Title V facility permits shall follow the same procedures as apply to initial permit issuance but shall affect only those parts of the permit for which cause to reopen exists.

Reopenings shall not be initiated before a notice of such intent is provided to the facility by the Department at least thirty days in advance of the date that the permit
is to be reopened, except that the Department may provide a shorter time period in the case of an emergency.

Item K: Permit Exclusion - ECL 19-0305
The issuance of this permit by the Department and the receipt thereof by the Applicant does not and shall not be construed as barring, diminishing, adjudicating or in any way affecting any legal, administrative or equitable rights or claims, actions, suits, causes of action or demands whatsoever that the Department may have against the Applicant for violations based on facts and circumstances alleged to have occurred or existed prior to the effective date of this permit, including, but not limited to, any enforcement action authorized pursuant to the provisions of applicable federal law, the Environmental Conservation Law of the State of New York (ECL) and Chapter III of the Official Compilation of the Codes, Rules and Regulations of the State of New York (NYCRR). The issuance of this permit also shall not in any way affect pending or future enforcement actions under the Clean Air Act brought by the United States or any person.

Item L: Federally Enforceable Requirements - 40 CFR 70.6 (b)
All terms and conditions in this permit required by the Act or any applicable requirement, including any provisions designed to limit a facility's potential to emit, are enforceable by the Administrator and citizens under the Act. The Department has, in this permit, specifically designated any terms and conditions that are not required under the Act or under any of its applicable requirements as being enforceable under only state regulations.

MANDATORY FEDERALLY ENFORCEABLE PERMIT CONDITIONS SUBJECT TO ANNUAL CERTIFICATIONS AT ALL TIMES

The following federally enforceable permit conditions are mandatory for all Title V permits and are subject to annual compliance certification requirements at all times.

Condition 1: Acceptable Ambient Air Quality
Effective between the dates of 10/16/2013 and 10/15/2018
Applicable Federal Requirement: 6 NYCRR 200.6

Item 1.1:
Notwithstanding the provisions of 6 NYCRR Chapter III, Subchapter A, no person shall allow or permit any air contamination source to emit air contaminants in quantities which alone or in combination with emissions from other air contamination sources would contravene any applicable ambient air quality standard and/or cause air pollution. In such cases where
contravention occurs or may occur, the Commissioner shall specify the degree and/or method of emission control required.

**Condition 2: Fees**

Effective between the dates of 10/16/2013 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (a) (7)

**Item 2.1:**
The owner and/or operator of a stationary source shall pay fees to the Department consistent with the fee schedule authorized by ECL 72-0303.

**Condition 3: Recordkeeping and Reporting of Compliance Monitoring**

Effective between the dates of 10/16/2013 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (c)

**Item 3.1:**
The following information must be included in any required compliance monitoring records and reports:

(i) The date, place, and time of sampling or measurements;

(ii) The date(s) analyses were performed;

(iii) The company or entity that performed the analyses;

(iv) The analytical techniques or methods used including quality assurance and quality control procedures if required;

(v) The results of such analyses including quality assurance data where required; and

(vi) The operating conditions as existing at the time of sampling or measurement.

Any deviation from permit requirements must be clearly identified in all records and reports.

Reports must be certified by a responsible official, consistent with Section 201-6.2 of Part 201.

**Condition 4: Records of Monitoring, Sampling, and Measurement**

Effective between the dates of 10/16/2013 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (c) (2)

**Item 4.1:**
Compliance monitoring and recordkeeping shall be conducted according to the terms and conditions contained in this permit and shall follow all quality assurance requirements found in applicable regulations. Records of all monitoring data and support information must be retained for a period of at least 5 years from the date of the monitoring, sampling, measurement, report, or application. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all...
reports required by the permit.

**Condition 5:** Compliance Certification

**Effective between the dates of 10/16/2013 and 10/15/2018**

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (c) (3) (ii)

**Item 5.1:**
The Compliance Certification activity will be performed for the Facility.

**Item 5.2:**
Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:

To meet the requirements of this facility permit with respect to reporting, the permittee must:

Submit reports of any required monitoring at a minimum frequency of every 6 months, based on a calendar year reporting schedule. These reports shall be submitted to the Department within 30 days after the end of a reporting period. All instances of deviations from permit requirements must be clearly identified in such reports. All required reports must be certified by the responsible official for this facility.

Notify the Department and report permit deviations and incidences of noncompliance stating the probable cause of such deviations, and any corrective actions or preventive measures taken. Where the underlying applicable requirement contains a definition of prompt or otherwise specifies a time frame for reporting deviations, that definition or time frame shall govern. Where the underlying applicable requirement fails to address the time frame for reporting deviations, reports of deviations shall be submitted to the permitting authority based on the following schedule:

1. For emissions of a hazardous air pollutant (as identified in an applicable regulation) that continue for more than an hour in excess of permit requirements, the report must be made within 24 hours of the occurrence.

2. For emissions of any regulated air pollutant, excluding those listed in paragraph (1) of this section, that continue for more than two hours in excess of permit requirements, the report must be made within 48 hours.

3. For all other deviations from permit requirements,
the report shall be contained in the 6 month monitoring report required above.

(4) This permit may contain a more stringent reporting requirement than required by paragraphs (1), (2) or (3) above. If more stringent reporting requirements have been placed in this permit or exist in applicable requirements that apply to this facility, the more stringent reporting requirement shall apply.

If above paragraphs (1) or (2) are met, the source must notify the permitting authority by telephone during normal business hours at the Regional Office of jurisdiction for this permit, attention Regional Air Pollution Control Engineer (RAPCE) according to the timetable listed in paragraphs (1) and (2) of this section. For deviations and incidences that must be reported outside of normal business hours, on weekends, or holidays, the DEC Spill Hotline phone number at 1-800-457-7362 shall be used. A written notice, certified by a responsible official consistent with 6 NYCRR Part 201-6.2(d)(12), must be submitted within 10 working days of an occurrence for deviations reported under (1) and (2). All deviations reported under paragraphs (1) and (2) of this section must also be identified in the 6 month monitoring report required above.

The provisions of 6 NYCRR 201-1.4 shall apply if the permittee seeks to have a violation excused unless otherwise limited by regulation. In order to have a violation of a federal regulation (such as a new source performance standard or national emissions standard for hazardous air pollutants) excused, the specific federal regulation must provide for an affirmative defense during start-up, shutdowns, malfunctions or upsets. Notwithstanding any recordkeeping and reporting requirements in 6 NYCRR 201-1.4, reports of any deviations shall not be on a less frequent basis than the reporting periods described in paragraphs (1) and (4) above.

In the case of any condition contained in this permit with a reporting requirement of “Upon request by regulatory agency” the permittee shall include in the semiannual report, a statement for each such condition that the monitoring or recordkeeping was performed as required or requested and a listing of all instances of deviations from these requirements.

In the case of any emission testing performed during the previous six month reporting period, either due to a request by the Department, EPA, or a regulatory requirement, the permittee shall include in the semiannual
report a summary of the testing results and shall indicate whether or not the Department or EPA has approved the results.

All semiannual reports shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Quality Assurance (BQA) in the DEC central office). Mailing addresses for the above referenced persons are contained in the monitoring condition for 6 NYCRR Part 201-6.4(e), contained elsewhere in this permit.

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2014.
Subsequent reports are due every 6 calendar month(s).

**Condition 6: Compliance Certification**
**Effective between the dates of 10/16/2013 and 10/15/2018**

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (e)

**Item 6.1:**
The Compliance Certification activity will be performed for the Facility.

**Item 6.2:**
Compliance Certification shall include the following monitoring:

**Monitoring Type:** RECORD KEEPING/MAINTENANCE PROCEDURES

**Monitoring Description:**
Requirements for compliance certifications with terms and conditions contained in this facility permit include the following:

i. Compliance certifications shall contain:
- the identification of each term or condition of the permit that is the basis of the certification;
- the compliance status;
- whether compliance was continuous or intermittent;
- the method(s) used for determining the compliance status of the facility, currently and over the reporting period consistent with the monitoring and related recordkeeping and reporting requirements of this permit;
- such other facts as the Department may require to determine the compliance status of the facility as specified in any special permit terms or conditions; and
- such additional requirements as may be specified elsewhere in this permit related to compliance certification.
ii. The responsible official must include in the annual certification report all terms and conditions contained in this permit which are identified as being subject to certification, including emission limitations, standards, or work practices. That is, the provisions labeled herein as "Compliance Certification" are not the only provisions of this permit for which an annual certification is required.

iii. Compliance certifications shall be submitted annually. Certification reports are due 30 days after the anniversary date of four consecutive calendar quarters. The first report is due 30 days after the calendar quarter that occurs just prior to the permit anniversary date, unless another quarter has been acceptable by the Department.

iv. All compliance certifications shall be submitted to the Administrator (or his or her representative) as well as two copies to the Department (one copy to the regional air pollution control engineer (RAPCE) in the regional office and one copy to the Bureau of Quality Assurance (BQA) in the DEC central office). Please send annual compliance certifications to Chief of the Stationary Source Compliance Section, the Region 2 EPA representative for the Administrator, at the following address:

USEPA Region 2
Air Compliance Branch
290 Broadway
New York, NY 10007-1866

The address for the RAPCE is as follows:

State Office Building
317 Washington Street
Watertown, NY 13601-3787

The address for the BQA is as follows:

NYSDEC
Bureau of Quality Assurance
625 Broadway
Albany, NY 12233-3258

Monitoring Frequency: ANNUALLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2014.
Subsequent reports are due on the same day each year
Condition 7: Compliance Certification
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 202-2.1

Item 7.1:
The Compliance Certification activity will be performed for the Facility.

Item 7.2:
Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
Emission statements shall be submitted on or before April 15th each year for emissions of the previous calendar year. Statements are to be mailed to: New York State Department of Environmental Conservation, Division of Air Resources, Bureau of Air Quality Planning, 625 Broadway, Albany NY 12233-3251

Monitoring Frequency: ANNUALLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due by April 15th for previous calendar year

Condition 8: Recordkeeping requirements
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 202-2.5

Item 8.1:
(a) The following records shall be maintained for at least five years:

(1) a copy of each emission statement submitted to the department; and

(2) records indicating how the information submitted in the emission statement was determined, including any calculations, data, measurements, and estimates used.

(b) These records shall be made available at the facility to the representatives of the department upon request during normal business hours.

Condition 9: Open Fires - Prohibitions
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 215.2

Item 9.1:
Except as allowed by Title 6 NYCRR Section 215.3, no person shall burn, cause, suffer, allow or permit the burning of any materials in an open fire.

Item 9.2
Per Section 215.3, burning in an open fire, provided it is not contrary to other law or regulation, will be allowed as follows:
Air Pollution Control Permit Conditions
Renewal 2/Mod 2/Active Page 14 FINAL

Permit ID: 6-4030-00002/00066  Facility DEC ID: 6403000002

(a) On-site burning in any town with a total population less than 20,000 of downed limbs and branches (including branches with attached leaves or needles) less than six inches in diameter and eight feet in length between May 15th and the following March 15th. For the purposes of this subdivision, the total population of a town shall include the population of any village or portion thereof located within the town. However, this subdivision shall not be construed to allow burning within any village.

(b) Barbecue grills, maple sugar arches and similar outdoor cooking devices when actually used for cooking or processing food.

(c) Small fires used for cooking and camp fires provided that only charcoal or untreated wood is used as fuel and the fire is not left unattended until extinguished.

(d) On-site burning of agricultural wastes as part of a valid agricultural operation on contiguous agricultural lands larger than five acres actively devoted to agricultural or horticultural use, provided such waste is actually grown or generated on those lands and such waste is capable of being fully burned within a 24-hour period.

(e) The use of liquid petroleum fueled smudge pots to prevent frost damage to crops.

(f) Ceremonial or celebratory bonfires where not otherwise prohibited by law, provided that only untreated wood or other agricultural products are used as fuel and the fire is not left unattended until extinguished.

(g) Small fires that are used to dispose of a flag or religious item, and small fires or other smoke producing process where not otherwise prohibited by law that are used in connection with a religious ceremony.

(h) Burning on an emergency basis of explosive or other dangerous or contraband materials by police or other public safety organization.

(i) Prescribed burns performed according to Part 194 of this Title.

(j) Fire training, including firefighting, fire rescue, and fire/arson investigation training, performed under applicable rules and guidelines of the New York State Department of State's Office of Fire Prevention and Control. For fire training performed on acquired structures, the structures must be emptied and stripped of any material that is toxic, hazardous or likely to emit toxic smoke (such as asbestos, asphalt shingles and vinyl siding or other vinyl products) prior to burning and must be at least 300 feet from other occupied structures. No more than one structure per lot or within a 300 foot radius (whichever is bigger) may be burned in a training exercise.

(k) Individual open fires as approved by the Director of the Division of Air Resources as may be required in response to an outbreak of a plant or animal disease upon request by the commissioner of the Department of Agriculture and Markets, or for the destruction of invasive plant and insect species.

(l) Individual open fires that are otherwise authorized under the environmental conservation law, or by rule or regulation of the Department.

MANDATORY FEDERALLY ENFORCEABLE PERMIT CONDITIONS
SUBJECT TO ANNUAL CERTIFICATIONS ONLY IF APPLICABLE

The following federally enforceable permit conditions are mandatory for all Title V permits and are subject to annual compliance certification requirements only if effectuated during the reporting period.

[NOTE: The corresponding annual compliance certification for those conditions not effectuated during the reporting period shall be specified as "not applicable".]

Condition 10: Maintenance of Equipment
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 200.7

Item 10.1:
Any person who owns or operates an air contamination source which is equipped with an emission control device shall operate such device and keep it in a satisfactory state of maintenance and repair in accordance with ordinary and necessary practices, standards and procedures, inclusive of manufacturer's specifications, required to operate such device effectively.

Condition 11: Recycling and Salvage
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 201-1.7

Item 11.1:
Where practical, the owner or operator of an air contamination source shall recycle or salvage air contaminants collected in an air cleaning device according to the requirements of the ECL.

Condition 12: Prohibition of Reintroduction of Collected Contaminants to the air
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 201-1.8

Item 12.1:
No person shall unnecessarily remove, handle or cause to be handled, collected air contaminants from an air cleaning device for recycling, salvage or disposal in a manner that would reintroduce them to the outdoor atmosphere.

Condition 13: Exempt Sources - Proof of Eligibility
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 201-3.2 (a)

Item 13.1:
The owner or operator of an emission source or activity that is listed as being exempt may be required to certify that it is operated within the specific criteria described in this Subpart. The owner or operator of any such emission source or activity must maintain all records necessary for demonstrating compliance with this Subpart on-site for a period of five years, and make them available to representatives of the department upon request.

Condition 14: Trivial Sources - Proof of Eligibility
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 201-3.3 (a)

Item 14.1:
The owner or operator of an emission source or activity that is listed as being trivial in this Section may be required to certify that it is operated within the specific criteria described in this Subpart. The owner or operator of any such emission source or activity must maintain all
required records on-site for a period of five years and make them available to representatives of the department upon request.

**Condition 15: Requirement to Provide Information**

**Effective between the dates of 10/16/2013 and 10/15/2018**

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (a) (4)

**Item 15.1:**
The owner and/or operator shall furnish to the department, within a reasonable time, any information that the department may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the department copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to the administrator along with a claim of confidentiality, if the administrator initiated the request for information or otherwise has need of it.

**Condition 1-1: Right to Inspect**

**Effective between the dates of 05/04/2018 and 10/15/2018**

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (a) (8)

**Item 1-1.1:**
The department or an authorized representative shall be allowed upon presentation of credentials and other documents as may be required by law to:

(i) enter upon the permittee's premises where a facility subject to the permitting requirements of this Subpart is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

(ii) have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

(iii) inspect at reasonable times any emission sources, equipment (including monitoring and air pollution control equipment), practices, and operations regulated or required under the permit; and

(iv) sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

**Condition 2-1: Right to Inspect**

**Effective between the dates of 05/09/2018 and 10/15/2018**

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (a) (8)

**Item 2-1.1:**
The department or an authorized representative shall be allowed upon presentation of credentials and other documents as may be required by law to:
(i) enter upon the permittee's premises where a facility subject to the permitting requirements of this Subpart is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

(ii) have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

(iii) inspect at reasonable times any emission sources, equipment (including monitoring and air pollution control equipment), practices, and operations regulated or required under the permit; and

(iv) sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

Condition 16: Right to Inspect
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 201-6.4 (a) (8)

Item 16.1:
The department or an authorized representative shall be allowed upon presentation of credentials and other documents as may be required by law to:

(i) enter upon the permittee's premises where a facility subject to the permitting requirements of this Subpart is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

(ii) have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

(iii) inspect at reasonable times any emission sources, equipment (including monitoring and air pollution control equipment), practices, and operations regulated or required under the permit; and

(iv) sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit or applicable requirements.

Condition 17: Off Permit Changes
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 201-6.4 (f) (6)

Item 17.1:
No permit revision will be required for operating changes that contravene an express permit term, provided that such changes would not violate applicable requirements as defined under this Part or contravene federally enforceable monitoring (including test methods), recordkeeping, reporting, or compliance certification permit terms and conditions. Such changes may be made without requiring a permit revision, if the changes are not modifications under any provision of
title I of the act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions) provided that the facility provides the administrator and the department with written notification as required below in advance of the proposed changes within a minimum of seven days. The facility owner or operator, and the department shall attach each such notice to their copy of the relevant permit.

(i) For each such change, the written notification required above shall include a brief description of the change within the permitted facility, the date on which the change will occur, any change in emissions, and any permit term or condition that is no longer applicable as a result of the change.

(ii) The permit shield described in section 6 NYCRR 201-6.4 shall not apply to any change made pursuant to this paragraph.

Condition 18: Required Emissions Tests
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 202-1.1

Item 18.1:
For the purpose of ascertaining compliance or non-compliance with any air pollution control code, rule or regulation, the commissioner may require the person who owns such air contamination source to submit an acceptable report of measured emissions within a stated time.

Condition 19: Accidental release provisions.
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 40 CFR Part 68

Item 19.1:
If a chemical is listed in Tables 1,2,3 or 4 of 40 CFR §68.130 is present in a process in quantities greater than the threshold quantity listed in Tables 1,2,3 or 4, the following requirements will apply:

a) The owner or operator shall comply with the provisions of 40 CFR Part 68 and;

b) The owner or operator shall submit at the time of permit issuance (if not previously submitted) one of the following, if such quantities are present:

1) A compliance schedule for meeting the requirements of 40 CFR Part 68 by the date provided in 40 CFR §68.10(a) or,

2) A certification statement that the source is in compliance with all requirements of 40 CFR Part 68, including the registration and submission of the Risk Management Plan. Information should be submitted to:

Risk Management Plan Reporting Center
C/O CSC
8400 Corporate Dr
Carrollton, Md. 20785
Condition 20: Recycling and Emissions Reduction  
Effective between the dates of 10/16/2013 and 10/15/2018  

Applicable Federal Requirement: 40 CFR 82, Subpart F  

Item 20.1:  
The permittee shall comply with all applicable provisions of 40 CFR Part 82.  

The following conditions are subject to annual compliance certification requirements for Title V permits only.

Condition 21: Emission Unit Definition  
Effective between the dates of 10/16/2013 and 10/15/2018  

Applicable Federal Requirement: 6 NYCRR Subpart 201-6  

Item 21.1 (From Mod 2):  
The facility is authorized to perform regulated processes under this permit for:  
Emission Unit: 0-00006  
Emission Unit Description:  
This emission unit contains emergency stationary generators. Emission Unit 0-00006 contains exempt emergency generators subject to either 40 CFR 63 Subpart ZZZZ or 40 CFR 60 Subpart III. The Department has not accepted delegation of Subpart ZZZZ or Subpart III. Any questions concerning compliance and/or enforcement of these regulations should be referred to USEPA Region 2, 290 Broadway, 21st Floor, New York, NY 10007-1866; (212) 637-4080. Should the Department decide to accept delegation of these regulations during the term of this permit, enforcement of this regulation will revert to the Department as of the effective date of delegation.  

Building(s): MAIN PLANT  

Item 21.2 (From Mod 2):  
The facility is authorized to perform regulated processes under this permit for:  
Emission Unit: U-00001  
Emission Unit Description:  
This unit consists of forming furnaces for glass production. The emission source S0001, S0002, S0003 and S0006 furnaces are subject to PSD/NSR BACT/LAER and emission unit U-00001 Process 100 specific NOx, PM, PM10 emission limits. The emission source S0070 furnaces are not subject to PSD/NSR.  

Building(s): MAIN PLANT
Item 21.3 (From Mod 1):
The facility is authorized to perform regulated processes under this permit for:
   Emission Unit: 0-00005
   Emission Unit Description:
   THIS UNIT ADDRESSES FURNACE OPERATIONS IN PROCESSES 500 AND 505. THIS UNIT ALSO INCLUDES CALCIUM FLUORIDE CRYSTAL INSPECTION, OPERATIONS IN PROCESS 503 AND THE RADOME OPERATIONS IN PROCESS 506.

   Building(s): MAIN PLANT

Item 21.4 (From Mod 0):
The facility is authorized to perform regulated processes under this permit for:
   Emission Unit: U-00002
   Emission Unit Description:
   This unit consists of glass etching areas.

   Building(s): MAIN PLANT

Item 21.5 (From Mod 0):
The facility is authorized to perform regulated processes under this permit for:
   Emission Unit: U-00004
   Emission Unit Description:
   This unit consists of the sealing and annealling furnace sources for glass production.

   Building(s): MAIN PLANT

Condition 22:  Progress Reports Due Semiannually
Effective between the dates of 10/16/2013 and 10/15/2018

   Applicable Federal Requirement: 6 NYCRR 201-6.4 (d) (4)

Item 22.1:
Progress reports consistent with an applicable schedule of compliance are to be submitted at least semiannually, or at a more frequent period if specified in the applicable requirement or by the department. Such progress reports shall contain the following:

(i) dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and

(ii) an explanation of why any dates in the schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

Condition 23:  Compliance Certification
Effective between the dates of 10/16/2013 and 10/15/2018

   Applicable Federal Requirement: 6 NYCRR 201-6.4 (f)
Item 23.1:
The Compliance Certification activity will be performed for the Facility.

Item 23.2:
Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:

1.0 INTRODUCTION

This plan is proposed consistent with the provisions of 6 NYCRR Part 201-6.5(f) "Operational Flexibility", and is directed at detailing Corning's understanding and expectations regarding operational flexibility with respect to air program regulatory issues at Corning's Canton Plant. The objective is to maximize the facility's ability to respond to business opportunities with minimal delay due to administrative approval processes. Specifically, the plan addresses new opportunities with minimal delay due to administrative approval processes. Specifically, the plan addresses new equipment and modifications that are not "Significant" in terms of New Source Review Permitting Requirements. The plan is intended to minimize the administrative burden associated with change approval processes on both NYSDEC and Corning. Corning proposes to maximize its operational flexibility by using the approach described in the following sections.

2.0 FURNACE OPERATING PARAMETER ADJUSTMENTS

The Canton Plant is continuously in the process of refining Emission Unit U00001 furnace operations. Operating parameters are adjusted on an on-going basis in order to optimize specialty glass production. Typical changes include extending and shortening run time, increasing and decreasing operating temperature, modifying gas or airflow, changing oxygen concentration, and adjusting the furnaces' physical configuration. Historical test data indicates that these adjustments do not significantly affect NOx emissions. There is a potential, however, that some changes may result in variations in NOx emissions. In the event that an adjusted set of operating parameters is expected to result in an increase in NOx emissions, Corning will complete the following procedure.

Corning proposes to make these adjustments without case specific NYSDEC approval provided that it:

- completes a NOx monitoring procedure using appropriate emissions monitoring equipment (initial use of the
monitoring equipment requires the submission of a test protocol subject to NYSDEC approval);
- documents monitoring results;
- conducts an analysis to ensure that major New Source Review permitting programs do not apply (up to 99% of the applicability threshold will be allowed) and the applicability determination will be performed using the future potential emissions compared to the past actual emissions (the applicability determination will be performed using post control device emissions);
- existing PSD and Part 231 caps will be maintained;
- if necessary, revises the Unit U00001 cap compliance emission factors to accurately represent adjusted furnace operations; and
- maintains documentation of conformance with these steps.

Other, unforeseen changes will be managed as described in Section 3, the Canton facility’s flexibility protocol.

3.0 FLEXIBILITY PROTOCOL

Under Part 200 a modification is defined as follows:

Any physical change or change in the method of operation of an incinerator, stationary combustion installation or process which (1) increases the hourly rate, emission concentration or emission opacity of any air contaminant, (2) involves the installation or alteration of any air cleaning installation, air cleaning device or control equipment, (3) involves conversion of fuel used in any emission source to a fuel with a higher ash content than the fuel used prior to the change, (4) involves the alteration of any furnace or other physical changes to allow burning or refuse or refuse-derived fuel with fossil fuel, or (5) results in the emission of any air pollution not previously emitted or authorized under the permit. Routine maintenance, repair and replacement of original equipment or parts thereof are not considered physical changes. An increase or decrease in the hours of operation is not considered a change in the method of operation if the total emissions do not cause air pollution or contravention of any applicable ambient air quality standard, and the hours of operation are not restricted through a condition of a permit or certificate issued for the air contamination source. A physical change or a change in the method of operation shall not include the use of an alternative fuel or raw material which:
(1) The facility or emission source was capable of accommodating before January 6, 1975, unless such change would be prohibited under any federally enforceable permit condition which was established after January 6, 1975 pursuant to 40 CFR Part 52.21; or
(2) The facility or emission source is approved to use under any permit issued under 40 CFR Part 52.21.

Corning proposes to use a Flexibility Protocol to manage select changes, that are considered "modifications" consistent with the above referenced Part 200 definition. Corning's Flexibility Protocol has been developed in consideration of NYSDEC's 16 February 2001 draft guidance entitled "Operational Flexibility in Air Operating Permits and Registrations Issued Under Part 201". Modifications and installations will be reviewed to ensure conformance with the following criteria.

CORNING FLEXIBILITY PROTOCOL

1. The new emissions source or modification is adequately addressed by conditions that have already been established in the Title V permit to address underlying applicable requirements (i.e.; there will be no need to add permit terms). If a change affects a source's compliance monitoring approach, a revised monitoring approach will be documented with appropriate justification.

2. The new emissions source or modification will comply with all respective applicable requirements and the above referenced permit terms.

3. The new source or modification will comply with State Air Toxics review criteria that is acceptable to NYSDEC. Corning will perform an Air Guide 1 review for each new source or modification subject to Part 212 consistent with the attached Figure 1. Additionally, Corning will demonstrate that the new source or modification will not result in contravention of applicable ambient air quality standards.

4. The new source or modification will not trigger major New Source Review program applicability (up to 99% of the major new source applicability threshold will be allowed) under 6 NYCRR Part 231-6 or 40 CFR Part 52.21. Corning will prepare documentation of non-applicability and will submit the documentation to NYSDEC for review and approval consistent with item No. 5 below.

5. Corning will document its assessment of each new source or modification reviewed under this criteria. The
documentation will include the following components:

- identification of the existing Title V Permit emission unit and process(es) under which the new or modified emissions source will be covered;
- documentation of the source's compliance with all applicable requirements;
- documentation and justification of any revised compliance monitoring approach;
- completed New York State application forms to the extent that they are appropriate to communicated revised information;
- documentation of source's conformance with NYSDEC approved State Air Toxics review criteria; and
- documentation that the source does not trigger major New Source Review program applicability (up to 99% of the major new source applicability threshold will be allowed).

6. Corning will notify NYSDEC of all new source installations or modifications reviewed under this protocol 30 days prior to installation or modification. The report will include the documentation developed consistent with criteria specified in item No. 5 of the protocol.

Corning anticipates being able to accommodate the following types of changes with no case specific NYSDEC approval provided that each change complies with the Corning self assessment criteria described above as the Corning Flexibility Protocol. The changes will not violate or affect any applicable requirements and include:

- An increase in the emissions rate or concentration of a contaminant. This includes physical and operational changes associated with existing Canton emission sources.

- The use of production materials that may result in the emission of new air contaminants. This includes conversion of furnaces from the production of one type of glass to another, and may also includes changes to the size or bath concentration of the Plant's etch, cleaning, and test tanks.

- The relocation of emissions points within the Corning facility.

- The installation or alteration of air pollution control devices.
- The installation of new emission sources, or replacement of existing emission sources with similar sources. Source installation or replacement may include glass forming and finishing equipment; etch, glass cleaning, or test tanks.

Corning will review each of the above situations using the Corning Flexibility Protocol criteria. Modifications and new source installations that fully comply with the presented criteria are considered acceptable without further, NYSDEC authorization. By accepting the Corning Flexibility Protocol criteria, NYSDEC is pre-approving those changes that comply with the criteria. Consistent with Part 201-6.5(f)(2), changes made pursuant to an approved protocol are not subject to the provisions of Section 201-6.7 - Permit Renewal and Modifications.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2014.
Subsequent reports are due every 6 calendar month(s).

**Condition 24: Compliance Certification**

Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 201-6.4 (g)

**Item 24.1:**
The Compliance Certification activity will be performed for the Facility.

**Item 24.2:**
Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:
The conditions and underlying applicable requirements included in the facility's Title V Permit apply to equipment while it is operating in production mode only. R&D operations occurring in equipment subject to an emission unit level or facility level cap are subject to these caps, but no other underlying applicable requirements. Corning will employ good engineering and maintenance practices to minimize emissions from R&D operations in permitted equipment. Corning shall submit to the Department a letter 30 days prior to the use of permitted equipment for R&D purposes that result in the emission of a new contaminant. This letter shall contain new contaminants being emitted and an estimation quantifying those emissions.
Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

**Condition 25:** Compliance Certification
Effective between the dates of 10/16/2013 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (g)

**Item 25.1:**
The Compliance Certification activity will be performed for the Facility.

**Item 25.2:**
Compliance Certification shall include the following monitoring:

- Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
- Monitoring Description:
  Exempt small gas fired boilers (between 1 and 10 mmbtu/hr) at major sources of NOx remain exempt from permitting under Part 201-3.2(c)(2). Beginning with the 6NYCRR Part 227-2 compliance date of July 1, 2014, small boilers between 1 and 20 mmbtu/hr must perform an annual tune-up and document the date of the last tune-up and the name, title, and affiliation of the person who made the adjustments as required by Part 227-2.4(d). Documentation may include but is not limited to bound log books, electronic records (e.g., electronic work orders), and/or vendor records and receipts.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2014.
Subsequent reports are due every 12 calendar month(s).

**Condition 26:** Compliance Certification
Effective between the dates of 10/16/2013 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR 201-6.4 (g)

**Item 26.1:**
The Compliance Certification activity will be performed for the Facility.

**Item 26.2:**
Compliance Certification shall include the following monitoring:

- Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
- Monitoring Description:
  The emergency generators included in emission unit 0-00006 and the facility's miscellaneous exempt combustion sources are exempt from Part 227-2 NOx RACT requirements.
as long as the emergency generators S0034 - S0037 are limited to 510 hours per year combined and all other emission unit 0-00006 emergency generators are operated less than 500 hours per year each.

Monitoring Frequency: ANNUALLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2014.
Subsequent reports are due every 12 calendar month(s).

Condition 2-2: Non Applicable requirements
Effective between the dates of 05/09/2018 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 201-6.4 (g)

Item 2-2.1:
This section contains a summary of those requirements that have been specifically identified as being not applicable to this facility and/or emission units, emission points, processes and/or emission sources within this facility. The summary also includes a justification for classifying any such requirements as non-applicable.

(From Mod 2) 6 NYCRR Part 229
Reason: The Corning Plant operates liquid silicone and non-HAP VOC liquid tanks. Pressurized fixed roof tanks which are capable of maintaining a working pressure at all times to prevent emissions to the outdoor atmosphere.

Condition 27: Non Applicable requirements
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 201-6.4 (g)

Item 27.1:
This section contains a summary of those requirements that have been specifically identified as being not applicable to this facility and/or emission units, emission points, processes and/or emission sources within this facility. The summary also includes a justification for classifying any such requirements as non-applicable.

6 NYCRR 212.10 (c) (1)
Emission Unit: U00001
Reason: Since the VOC emission rate potentials for emission unit U-00001 are less than 3.0 lbs./hr, VOC RACT is not applicable.

6 NYCRR Subpart 220-2
Reason: Corning is not a glass manufacturing facility since the facility does not use a glass melting furnace to manufacture glass.

6 NYCRR Part 229
Reason: The Corning Plant operates two liquid octamethylsiloxane tanks and one liquid titania tank. Pressurized fixed roof tanks which are capable of maintaining a working pressure at all times to prevent emissions of VOC to the outdoor atmosphere.

40 CFR Part 60, Subpart CC
Reason: This section is not applicable since Corning does not operate glass melting furnaces.

40 CFR Part 61, Subpart N
Reason: Corning does not use arsenic in its manufacturing and therefore this section does not apply.

40 CFR Part 63, Subpart SSSSS
Reason: Corning is not a glass manufacturing facility that manufactures flat glass, glass containers, or pressed and blown glass by melting a mixture of raw materials, as defined in §63.11459, to produce molten glass and form the molten glass into sheets, containers, or other shapes.

**Condition 2-3:** Facility Permissible Emissions
Effective between the dates of 05/09/2018 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR Subpart 201-7

**Item 2-3.1:**
The sum of emissions from the emission units specified in this permit shall not equal or exceed the following Potential To Emit (PTE) rate for each regulated contaminant:

<table>
<thead>
<tr>
<th>CAS No</th>
<th>Name</th>
<th>PTE</th>
</tr>
</thead>
<tbody>
<tr>
<td>0NY075-00-0</td>
<td>PARTICULATES</td>
<td>76,940 pounds</td>
</tr>
<tr>
<td>0NY075-00-5</td>
<td>(From Mod 2)</td>
<td>76,940 pounds</td>
</tr>
<tr>
<td>0NY210-00-0</td>
<td>OXIDES OF NITROGEN</td>
<td>927,320 pounds</td>
</tr>
</tbody>
</table>

**Condition 2-4:** Capping Monitoring Condition
Effective between the dates of 05/09/2018 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR Subpart 201-7

**Item 2-4.1:**
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the
purpose of limiting emissions from the facility, emission unit or process to avoid being subject to
the following applicable requirement(s) that the facility, emission unit or process would
otherwise be subject to:

40 CFR 52.21

**Item 2-4.2:**
Operation of this facility shall take place in accordance with the approved criteria, emission
limits, terms, conditions and standards in this permit.

**Item 2-4.3:**
The owner or operator of the permitted facility must maintain all required records on-site for a
period of five years and make them available to representatives of the Department upon request.
Department representatives must be granted access to any facility regulated by this Subpart,
during normal operating hours, for the purpose of determining compliance with this and any
other state and federal air pollution control requirements, regulations or law.

**Item 2-4.4:**
On an annual basis, unless otherwise specified below, beginning one year after the granting of an
emissions cap, the responsible official shall provide a certification to the Department that the
facility has operated all emission units within the limits imposed by the emission cap. This
certification shall include a brief summary of the emissions subject to the cap for that time
period and a comparison to the threshold levels that would require compliance with an
applicable requirement.

**Item 2-4.5:**
The emission of pollutants that exceed the applicability thresholds for an applicable requirement,
for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of
the Act.

**Item 2-4.6:**
The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):

CAS No: 007446-09-5  SULFUR DIOXIDE

**Item 2-4.7:**
Compliance Certification shall include the following monitoring:

Capping: Yes

Monitoring Type: MONITORING OF PROCESS OR CONTROL
DEVICE PARAMETERS AS SURROGATE

Monitoring Description:
Corning will limit emissions of sulfur dioxide below
79500 pounds per year by capping hours of operation for
the diesel generators (S0034, S0036, S0037) to 510 hours
per year combined. Corning will maintain operating
records including hours of operation and annual emissions
for these generators and submit to DEC as required. The
emission factor used to determine SO2 compliance shall be
determined using manufacturer's test data.
Parameter Monitored: SULFUR DIOXIDE  
Upper Permit Limit: 79500 pounds per year  
Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION  
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY  
Reporting Requirements: ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 1/30/2019. 
Subsequent reports are due every 12 calendar month(s).

**Condition 2-5: Capping Monitoring Condition**  
**Effective between the dates of 05/09/2018 and 10/15/2018**

**Applicable Federal Requirement:** 6 NYCRR Subpart 201-7

**Item 2-5.1:**  
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

40 CFR 52.21

**Item 2-5.2:**  
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

**Item 2-5.3:**  
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**Item 2-5.4:**  
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

**Item 2-5.5:**  
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

**Item 2-5.6:**  
The Compliance Certification activity will be performed for the facility: 
The Compliance Certification applies to:

Emission Unit: U-00001
Process: 100

Regulated Contaminant(s):
CAS No: 0NY075-00-5 PM-10

Item 2-5.7:
Compliance Certification shall include the following monitoring:

Capping: Yes
Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
Monitoring Description:
To avoid PSD applicability, emissions of PM-10 from emission unit U-00001 Process 100 glass forming furnaces are limited to 21.3 tons per year. Corning will track emissions on a 12 month rolling basis to demonstrate compliance with this cap. Emission factors and calculations are subject to NYSDEC approval.

Manufacturer Name/Model Number: Glass Forming Furnaces
Parameter Monitored: PM-10
Upper Permit Limit: 21.3 tons per year
Monitoring Frequency: MONTHLY
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2018.
Subsequent reports are due every 6 calendar month(s).

Condition 2-6: Capping Monitoring Condition
Effective between the dates of 05/09/2018 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR Subpart 201-7

Item 2-6.1:
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

6 NYCRR Subpart 231-2

Item 2-6.2:
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 2-6.3:
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.
Item 2-6.4:
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 2-6.5:
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 2-6.6:
The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 2-6.7:
Compliance Certification shall include the following monitoring:

Capping: Yes
Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
Corning will maintain records of Nitrogen Oxides emissions for emission units 0-00005 & 0-00006 (S0034, S0036, S0037). Hours of operation for the diesel generators (S0034, S0036, S0037) cited in emission unit 0-00006 are limited to 510 hours per year combined. Corning will maintain operating records for all generators and submit to DEC.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2018.
Subsequent reports are due every 6 calendar month(s).

Condition 2-7: Capping Monitoring Condition
Effective between the dates of 05/09/2018 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR Subpart 201-7

Item 2-7.1:
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:
Item 2-7.2:
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 2-7.3:
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 2-7.4:
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 2-7.5:
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 2-7.6:
The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: U-00001

Regulated Contaminant(s):
CAS No: 0NY075-00-0 PARTICULATES

Item 2-7.7:
Compliance Certification shall include the following monitoring:

Capping: Yes
Monitoring Type: INTERMITTENT EMISSION TESTING
Monitoring Description:
To avoid PSD applicability, emissions of PM from emission unit
U-00001 Process 100 glass forming furnaces are limited to
31.3 tons per year. Emission unit U-00001 testing for
PM shall be conducted once during the term of the permit.
The PM emissions shall be calculated using an emission factor derived during this testing.

Manufacturer Name/Model Number: Glass Forming Furnaces
Upper Permit Limit: 31.3 tons per year
Reference Test Method: EPA Method 5  
Monitoring Frequency: ONCE DURING THE TERM OF THE PERMIT  
Averaging Method: ANNUAL TOTAL ROLLED MONTHLY  
Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 2-8: Capping Monitoring Condition  
Effective between the dates of 05/09/2018 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR Subpart 201-7

Item 2-8.1:  
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

40 CFR 52.21

Item 2-8.2:  
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 2-8.3:  
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 2-8.4:  
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

Item 2-8.5:  
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 2-8.6:  
The Compliance Certification activity will be performed for the facility:  
The Compliance Certification applies to:

- Emission Unit: U-00001
- Regulated Contaminant(s):  
  - CAS No: 0NY075-00-5  
  - PM-10

Item 2-8.7:
Compliance Certification shall include the following monitoring:

Capping: Yes
Monitoring Type: INTERMITTENT EMISSION TESTING
Monitoring Description:
To avoid PSD applicability, emissions of PM-10 from emission unit U-00001 Process 100 glass forming furnaces are limited to 21.3 tons per year. Emission unit U-00001 testing for PM-10 shall be conducted once during the term of the permit. The PM-10 emissions shall be calculated using an emission factor derived during this testing. EPA methods 201A & 202 are the reference test methods for determining compliance with this limit.

Manufacturer Name/Model Number: Glass Forming Furnaces
Upper Permit Limit: 21.3 tons per year
Reference Test Method: EPA methods 201AA & 202
Monitoring Frequency: ONCE DURING THE TERM OF THE PERMIT
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

Condition 2-9: Capping Monitoring Condition
Effective between the dates of 05/09/2018 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR Subpart 201-7

Item 2-9.1:
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

40 CFR 52.21

Item 2-9.2:
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

Item 2-9.3:
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

Item 2-9.4:
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.
Item 2-9.5:
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

Item 2-9.6:
The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: 0-00006
Regulated Contaminant(s):
   CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 2-9.7:
Compliance Certification shall include the following monitoring:

Capping: Yes
Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS
Monitoring Description:
   Corning will limit emissions of nitrogen oxides below 79120 pounds per year. Corning will maintain operating records including hours of operation and annual emissions for the diesel generators (S0034, S0036, S0037) and submit to DEC as required. The emission factor used to determine NOx compliance shall be determined using data from the NOx emission performance test.

Work Practice Type: PROCESS MATERIAL THRUPUT
Process Material: DISTILLATES - NUMBER 1 AND NUMBER 2 OIL
Upper Permit Limit: 79120 pounds per year
Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2019.
Subsequent reports are due every 12 calendar month(s).

Condition 2-10: Capping Monitoring Condition
   Effective between the dates of 05/09/2018 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR Subpart 201-7

Item 2-10.1:
Under the authority of 6 NYCRR Part 201-7, this condition contains an emission cap for the purpose of limiting emissions from the facility, emission unit or process to avoid being subject to the following applicable requirement(s) that the facility, emission unit or process would otherwise be subject to:

Air Pollution Control Permit Conditions
Renewal 2/Mod 2/Active Page 36 FINAL
40 CFR 52.21

**Item 2-10.2:**
Operation of this facility shall take place in accordance with the approved criteria, emission limits, terms, conditions and standards in this permit.

**Item 2-10.3:**
The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

**Item 2-10.4:**
On an annual basis, unless otherwise specified below, beginning one year after the granting of an emissions cap, the responsible official shall provide a certification to the Department that the facility has operated all emission units within the limits imposed by the emission cap. This certification shall include a brief summary of the emissions subject to the cap for that time period and a comparison to the threshold levels that would require compliance with an applicable requirement.

**Item 2-10.5:**
The emission of pollutants that exceed the applicability thresholds for an applicable requirement, for which the facility has obtained an emissions cap, constitutes a violation of Part 201 and of the Act.

**Item 2-10.6:**
The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

- **Emission Unit:** U-00001  
  **Process:** 100

- **Regulated Contaminant(s):**  
  CAS No: 0NY075-00-0 PARTICULATES

**Item 2-10.7:**
Compliance Certification shall include the following monitoring:

- **Capping:** Yes
- **Monitoring Type:** MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
- **Monitoring Description:**
  To avoid PSD applicability, emissions of PM from emission unit U-00001 Process 100 glass forming furnaces are limited to 31.3 tons per year. Corning will track emissions on a 12 month rolling basis to demonstrate compliance with this cap. Emission factors and calculations are subject to NYSDEC approval.
Manufacturer Name/Model Number: Glass Forming Furnaces  
Parameter Monitored: PARTICULATES  
Upper Permit Limit: 31.3 tons per year  
Reference Test Method: EPA Method 5  
Monitoring Frequency: MONTHLY  
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY  
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)  
Reports due 30 days after the reporting period.  
The initial report is due 7/30/2018.  
Subsequent reports are due every 6 calendar month(s).

**Condition 28:** Air pollution prohibited  
Effective between the dates of 10/16/2013 and 10/15/2018  
Applicable Federal Requirement: 6 NYCRR 211.1

**Item 28.1:**  
No person shall cause or allow emissions of air contaminants to the outdoor atmosphere of such quantity, characteristic or duration which are injurious to human, plant or animal life or to property, or which unreasonably interfere with the comfortable enjoyment of life or property. Notwithstanding the existence of specific air quality standards or emission limits, this prohibition applies, but is not limited to, any particulate, fume, gas, mist, odor, smoke, vapor, pollen, toxic or deleterious emission, either alone or in combination with others.

**Condition 2-11:** Compliance Certification  
Effective between the dates of 05/09/2018 and 10/15/2018  
Applicable Federal Requirement: 6 NYCRR 212-3.1 (f)

**Item 2-11.1:**  
The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):  
CAS No: 0NY210-00-0 OXIDES OF NITROGEN

**Item 2-11.2:**  
Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES  
Monitoring Description:  
The emission unit U-00001 Process 150 glass forming furnaces use oxygen firing to minimize NOx formation to comply with RACT.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION  
Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

**Condition 29:** Compliance Certification  
Effective between the dates of 10/16/2013 and 10/15/2018
Applicable Federal Requirement: 6 NYCRR 212.4 (c)

**Item 29.1:**
The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

- Emission Unit: 0-00005
- Emission Unit: U-00001
- Emission Unit: U-00002
- Emission Unit: U-00004

Regulated Contaminant(s):
- CAS No: 0NY075-00-0 PARTICULATES

**Item 29.2:**
Compliance Certification shall include the following monitoring:

- Monitoring Type: INTERMITTENT EMISSION TESTING
- Monitoring Description:
  - Emissions of solid particulates are limited to less than 0.050 grains of particulates per cubic foot of exhaust gas, expressed at standard conditions on a dry gas basis.
  - Compliance testing will be conducted at the discretion of the Department.

- Parameter Monitored: PARTICULATES
- Upper Permit Limit: 0.050 grains per scf
- Reference Test Method: EPA Method 5
- Monitoring Frequency: ONCE DURING THE TERM OF THE PERMIT
- Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED
- Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

**Condition 30:**
**Compliance Certification**
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 212.6 (a)

**Item 30.1:**
The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

- Emission Unit: 0-00005
- Emission Unit: U-00001
- Emission Unit: U-00002
Emission Unit: U-00004

**Item 30.2:**
Compliance Certification shall include the following monitoring:

**Monitoring Type:** RECORD KEEPING/MAINTENANCE PROCEDURES

**Monitoring Description:**
No person shall cause or allow emissions having an average opacity during any six consecutive minutes of 20 percent or greater from any process emission source, except only the emission of uncombined water. The Department reserves the right to perform or require the performance of a Method 9 opacity evaluation at any time during facility operation.

The permittee will conduct observations of visible emissions from the emission unit, process, etc. to which this condition applies at the monitoring frequency stated below while the process is in operation. The permittee will immediately investigate any instance where there is cause to believe that visible emissions above those that are normal and in compliance are occurring or have occurred from a process source.

If visible emissions above those that are normal (this may be zero percent opacity for many or all emission sources) and in compliance with section 212.6(a) are detected, the permittee shall determine the cause, make the necessary correction, and verify that the excess visible emissions problem has been corrected.

If visible emissions above those that are normal and in compliance continue to be present after corrections are made, the permittee will immediately notify The Department and conduct a Method 9 assessment within 24 hours to determine the degree of opacity.

Records of these observations, investigations and corrective actions will be kept on-site in a format acceptable to the Department and the semiannual progress report and annual compliance certifications required of all permittees subject to Title V must include a summary of these instances.

**Reference Test Method:** EPA Method 22
**Monitoring Frequency:** SEMI-ANNUALLY
**Reporting Requirements:** SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2014.
Subsequent reports are due every 6 calendar month(s).
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 212.10 (e)

Item 31.1:
All process sources applicable to 6 NYCRR Part 212.10 after May 31, 1995 will remain subject to all provisions of that section even if the facility's annual potential to emit of nitrogen oxides or volatile organic emissions falls below the applicability thresholds.

Condition 32:  Compliance Certification
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 225-1.2 (b)

Item 32.1:
The Compliance Certification activity will be performed for the Facility.

Item 32.2:
Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:
Owners and/or operators of any stationary combustion installation that fires oil are limited to the firing of oil with a sulfur content of 1.50% sulfur through June 30, 2014.

Data collected pursuant to this Subpart must be tabulated and summarized in a form acceptable to the Department, and must be retained for at least five years. The owner of a Title V facility must furnish to the Department such records and summaries, on a semiannual calendar basis, within 30 days after the end of the semiannual period. All other facility owners or distributors must submit these records and summaries upon request of the Department.

Work Practice Type: PARAMETER OF PROCESS MATERIAL
Process Material: FUEL OIL
Parameter Monitored: SULFUR CONTENT
Upper Permit Limit: 1.50 percent by weight
Monitoring Frequency: PER DELIVERY
Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)
Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 33:  Compliance Certification
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 225-1.2 (g)
Item 33.1:
The Compliance Certification activity will be performed for the Facility.

Item 33.2:
Compliance Certification shall include the following monitoring:

Monitoring Type: WORK PRACTICE INVOLVING SPECIFIC OPERATIONS

Monitoring Description:
Owners and/or operators of a stationary combustion installation that fires distillate oil other than number two heating oil are limited to the purchase of distillate oil with 0.0015 percent sulfur by weight or less on or after July 1, 2014. Compliance with this limit will be based on vendor certifications.

Data collected pursuant to this Subpart must be tabulated and summarized in a form acceptable to the Department, and must be retained for at least five years. The owner of a Title V facility must furnish to the Department such records and summaries, on a semiannual calendar basis, within 30 days after the end of the semiannual period. All other facility owners or distributors must submit these records and summaries upon request of the Department.

Work Practice Type: PARAMETER OF PROCESS MATERIAL
Process Material: DISTILLATES - NUMBER 1 AND NUMBER 2 OIL
Parameter Monitored: SULFUR CONTENT
Upper Permit Limit: 0.0015 percent by weight
Monitoring Frequency: PER DELIVERY
Averaging Method: MAXIMUM - NOT TO BE EXCEEDED AT ANY TIME (INSTANTANEOUS/DISCRETE OR GRAB)
Reporting Requirements: AS REQUIRED - SEE MONITORING DESCRIPTION

Condition 2-12: Compliance Certification
Effective between the dates of 05/09/2018 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR Subpart 231-6

Item 2-12.1:
The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 2-12.2:
Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
Monitoring Description:
Emissions of Nitrogen Oxides are limited to 427.43 tons per year for Emission Unit U-00001 Process 100 glass forming furnaces. Corning will track emissions on a 12 month rolling basis to demonstrate compliance with this emission limit. Emission factors and calculations are subject to NYSDEC approval. Records for demonstration of compliance with the NOx emission limit shall be maintained on site for 5 years. Corning is a major facility for the purposes of 40 CFR 52.21. The 427.43 tons per year NOx emission limit from emission unit U-00001 is also applicable to determine compliance with 40 CFR 52.21.

Parameter Monitored: OXIDES OF NITROGEN
Upper Permit Limit: 427.43 tons per year
Reference Test Method: EPA Method 7E
Monitoring Frequency: MONTHLY
Averaging Method: ANNUAL MAXIMUM ROLLED MONTHLY
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2018.
Subsequent reports are due every 6 calendar month(s).

Condition 2-13: Compliance Certification
Effective between the dates of 05/09/2018 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR Subpart 231-6

Item 2-13.1:
The Compliance Certification activity will be performed for the facility:
The Compliance Certification applies to:

Emission Unit: U-00001

Regulated Contaminant(s):
CAS No: 0NY210-00-0 OXIDES OF NITROGEN

Item 2-13.2:
Compliance Certification shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING
Monitoring Description:
NOx emissions are limited to 180 lb/hr for emission unit U-00001 Process 100 glass forming furnaces for compliance with LAER. Emission unit U-00001 testing for NOX shall be conducted once during the permit term for each of the two types of furnaces. The NOx emissions shall be calculated using an emission factor derived from this testing. Testing for NOx is also required for compliance with 40 CFR 52.21 cap.
Manufacturer Name/Model Number: Glass Manufacturing Furnaces
Upper Permit Limit: 180 pounds per hour
Reference Test Method: EPA Method 7E
Monitoring Frequency: ONCE DURING THE TERM OF THE PERMIT
Averaging Method: 1-HOUR AVERAGE
Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

**Condition 2-14: Compliance Certification**
Effective between the dates of 05/09/2018 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR 231-6.5

**Item 2-14.1:**
The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY210-00-0 OXIDES OF NITROGEN

**Item 2-14.2:**
Compliance Certification shall include the following monitoring:

Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE

Monitoring Description:
Based on a LAER determination, the Corning Plant has determined that LAER for the glass forming furnaces which comprise emission unit U-00001 Process 100 glass forming furnaces which will be in operation at this facility is gas-oxy firing technology using an oxygen concentration of 99% or greater. These furnaces are required to use gas-oxy firing technology when in use. Corning Canton is also subject to 40 CFR 52.21. Since a LAER determination has been made and BACT is less restrictive than LAER, the BACT requirements have been satisfied. This condition also satisfies the requirements of RACT under PART 212.10(C)(3).

Manufacturer Name/Model Number: Glass Forming Furnaces
Parameter Monitored: OXYGEN CONTENT
Lower Permit Limit: 99 percent
Monitoring Frequency: ANNUALLY
Averaging Method: MINIMUM - NOT TO FALL BELOW STATED VALUE AT ANY TIME
Reporting Requirements: ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2019.
Subsequent reports are due every 12 calendar month(s).

**Condition 34: Applicability**
Effective between the dates of 10/16/2013 and 10/15/2018
Applicable Federal Requirement: 40CFR 60, NSPS Subpart IIII

Item 34.1:
Facilities that have stationary compression ignition internal combustion engines must comply with applicable portions of 40 CFR 60 Subpart IIII.

Condition 35:    Applicability
Effective between the dates of  10/16/2013 and 10/15/2018

Applicable Federal Requirement: 40CFR 63, Subpart ZZZZ

Item 35.1:
Facilities that have reciprocating internal combustion engines must comply with applicable portions of 40 CFR 63 subpart ZZZZ.

Condition 2-15:    Compliance Certification
Effective between the dates of  05/09/2018 and 10/15/2018

Applicable Federal Requirement: 40 CFR Part 64

Item 2-15.1:
The Compliance Certification activity will be performed for the Facility.

Regulated Contaminant(s):
CAS No: 0NY075-00-0 PARTICULATES

Item 2-15.2:
Compliance Certification shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES
Monitoring Description:
The following emission sources and the associated control devices are subject to the requirements of 40 CFR 64, Compliance Assurance Monitoring (CAM) due to pre-controlled emissions of particulates greater than 100 tons per year:

Emission Source/ Control Device
S0001/K0002
S0002/K0003
S0003/K0004
S0006/K0005
S0070/K0070

The facility has submitted a CAM plan consistent with the requirements of the rule as follows:

Indicator:
1. Visible emissions from the control device exhaust.
2. Pressure drop across each control device.

Indicator Range:
1. An average opacity of less than 20% (6-minute average).
2. The pressure drop ranges for each affected control devices are consistent with those included in the monitoring conditions for the control devices in this permit.

Monitoring Frequency:
1. Opacity observations are conducted semiannually while the sources are in operation.
2. Pressure drop across each control device is measured continuously, and recorded daily.
3. Maintenance is performed consistent with 6 NYCRR Part 200 control maintenance requirements.

QA/QC:
1. Employees are trained to observe visible emissions consistent with Title V permit requirements.
2. The pressure gauges are calibrated consistent with manufacturer's recommendations.
3. Qualified personnel perform maintenance consistent with 6 NYCRR Part 200 control maintenance requirements.

Excursions:
Excursions are visible emissions with opacity above normal but within the indicator range and pressure drop across the control device outside the specified range. Excursions trigger immediate inspection and corrective actions.

A monitoring report must be submitted semi-annually with the required compliance certifications which summarizes the number, duration, and cause of exceedances and corrective actions taken.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION
Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 7/30/2018.
Subsequent reports are due every 6 calendar month(s).

**** Emission Unit Level ****
Condition 37: Emission Point Definition By Emission Unit
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR Subpart 201-6

Item 37.1 (From Mod 1):
The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-00005

Emission Point: C0059
Height (ft.): 28  Diameter (in.): 6
NYTMN (km.): 4933.889  NYTME (km.): 474.872

Emission Point: C0060
Height (ft.): 28  Diameter (in.): 6
NYTMN (km.): 4933.889  NYTME (km.): 474.872

Emission Point: C0061
Height (ft.): 28  Diameter (in.): 6
NYTMN (km.): 4933.889  NYTME (km.): 474.872

Emission Point: C1650
Height (ft.): 10  Diameter (in.): 4
NYTMN (km.): 4933.923  NYTME (km.): 474.918

Emission Point: C1651
Height (ft.): 10  Diameter (in.): 4
NYTMN (km.): 4933.913  NYTME (km.): 474.91

Emission Point: C1653
Height (ft.): 10  Diameter (in.): 4
NYTMN (km.): 4933.893  NYTME (km.): 474.897  Building: MAIN PLANT

Emission Point: C1654
Height (ft.): 10  Diameter (in.): 4
NYTMN (km.): 4933.883  NYTME (km.): 474.891

Emission Point: C1655
Height (ft.): 10  Diameter (in.): 4
NYTMN (km.): 4933.871  NYTME (km.): 474.884

Emission Point: C1656
Height (ft.): 10  Diameter (in.): 4
NYTMN (km.): 4933.914  NYTME (km.): 474.9

Emission Point: C1657
Height (ft.): 10  Diameter (in.): 4
NYTMN (km.): 4933.907  NYTME (km.): 474.896

Emission Point: C1664
Height (ft.): 33  Diameter (in.): 8
Item 37.2(From Mod 0):
The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: 0-00006

Emission Point: C0050
  Height (ft.): 16
  Diameter (in.): 10
  NYTMN (km.): 4933.923 NYTME (km.): 474.918

Emission Point: C0051
  Height (ft.): 38
  Diameter (in.): 6
  NYTMN (km.): 4933.923 NYTME (km.): 474.918

Emission Point: C0052
  Height (ft.): 9 Diameter (in.): 4
  NYTMN (km.): 4933.923 NYTME (km.): 474.918

Emission Point: C0053
  Height (ft.): 9 Diameter (in.): 4
  NYTMN (km.): 4933.923 NYTME (km.): 474.918

Emission Point: C1666
  Height (ft.): 13
  Diameter (in.): 14
  NYTMN (km.): 4933.923 NYTME (km.): 474.881

Emission Point: CU090
  Height (ft.): 15
  Diameter (in.): 4
  NYTMN (km.): 4933.923 NYTME (km.): 474.918

Item 37.3(From Mod 0):
The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00001
Emission Point: C1646
  Height (ft.): 75   Diameter (in.): 48
  NYTMN (km.): 4933.963   NYTME (km.): 474.931   Building: CANTON

Emission Point: C1647
  Height (ft.): 75   Diameter (in.): 68
  NYTMN (km.): 4933.955   NYTME (km.): 474.925   Building: CANTON

Emission Point: C1648
  Height (ft.): 75   Diameter (in.): 60
  NYTMN (km.): 4933.944   NYTME (km.): 474.921   Building: CANTON

**Item 37.4 (From Mod 0):**
The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00002

Emission Point: C1608
  Height (ft.): 125   Diameter (in.): 22
  NYTMN (km.): 4933.964   NYTME (km.): 474.917

Emission Point: C1641
  Height (ft.): 45   Diameter (in.): 26
  NYTMN (km.): 4933.955   NYTME (km.): 474.913

**Item 37.5 (From Mod 0):**
The following emission points are included in this permit for the cited Emission Unit:

Emission Unit: U-00004

Emission Point: C1643
  Height (ft.): 37   Diameter (in.): 12
  NYTMN (km.): 4933.946   NYTME (km.): 474.893   Building: MAIN PLANT

Emission Point: C1644
  Height (ft.): 50   Diameter (in.): 12
  NYTMN (km.): 4933.957   NYTME (km.): 474.899   Building: MAIN PLANT

Emission Point: C1645
  Height (ft.): 30   Diameter (in.): 4
  NYTMN (km.): 4933.985   NYTME (km.): 474.893

**Condition 38:**    Process Definition By Emission Unit
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR Subpart 201-6

**Item 38.1 (From Mod 2):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00006
  Process: 600   Source Classification Code: 2-02-001-02

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Process Description:
This process involves the operation of four diesel backup generators.

Emission Source/Control: S0050 - Combustion
Design Capacity: 1,007 horsepower (mechanical)

Emission Source/Control: S0051 - Combustion
Design Capacity: 535 horsepower (mechanical)

Emission Source/Control: S0052 - Combustion
Design Capacity: 370 horsepower (mechanical)

Emission Source/Control: S0053 - Combustion
Design Capacity: 350 horsepower (mechanical)

Emission Source/Control: SU090 - Combustion
Design Capacity: 130 horsepower (mechanical)

Emission Source/Control: SU091 - Combustion
Design Capacity: 173 horsepower (mechanical)

Emission Source/Control: S0034 - Process

Item 38.2(From Mod 2):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00006
Process: 601  Source Classification Code: 2-02-001-02
Process Description:
This process consists of CI Emergency RICE subject to 40 CFR 60 Subpart IIII.

Emission Source/Control: S0036 - Combustion

Emission Source/Control: S0037 - Combustion

Item 38.3(From Mod 2):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: U-00001
Process: 100  Source Classification Code: 3-05-014-01
Process Description:
This Process includes the operation of glass forming furnaces subject to PSD/NSR BACT/ LAER and specific NOx, PM and PM10 emission limits.

Emission Source/Control: K0002 - Control
Control Type: FABRIC FILTER

Emission Source/Control: K0003 - Control
Control Type: FABRIC FILTER
Emission Source/Control:   K0004 - Control  
Control Type: FABRIC FILTER

Emission Source/Control:   K0005 - Control  
Control Type: FABRIC FILTER

Emission Source/Control:   S0001 - Process

Emission Source/Control:   S0002 - Process

Emission Source/Control:   S0003 - Process

Emission Source/Control:   S0006 - Process

**Item 38.4 (From Mod 2):**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit:    U-00001  
Process: 150  
Source Classification Code: 3-05-014-01  
Process Description:  
This process includes the operation of glass forming  
furnaces not subject to NSR/PSD, Fume Reactor Furnace and  
Fume Reactor Generation Units.

Emission Source/Control:   K0070 - Control  
Control Type: FABRIC FILTER

Emission Source/Control:   S0070 - Process

**Item 38.5 (From Mod 0):**

This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit:    0-00005  
Process: 500  
Source Classification Code: 3-05-014-08  
Process Description:  
THIS PROCESS INCLUDES THE GROWTH  
OPERATIONS INVOLVED WITH THE CALCIUM  
FLUORIDE CRYSTAL PROCESS AND ADDRESSES S7  
FURNACES.

Emission Source/Control:   S0020 - Process

Emission Source/Control:   S0021 - Process

Emission Source/Control:   S0022 - Process

Emission Source/Control:   S0023 - Process

Emission Source/Control:   S0024 - Process

Emission Source/Control:   S0025 - Process
Emission Source/Control: S0026 - Process
Emission Source/Control: S0027 - Process

**Item 38.6 (From Mod 0):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00005
Process: 503  Source Classification Code: 3-05-014-11
Process Description:
THIS PROCESS INCLUDES THE INSPECTION OF CRYSTALS USING A LASER.

Emission Source/Control: K0011 - Control
Control Type: SODIUM-ALKALI SCRUBBING

Emission Source/Control: K0012 - Control
Control Type: SODIUM-ALKALI SCRUBBING

Emission Source/Control: S0038 - Process

**Item 38.7 (From Mod 0):**
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit: 0-00005
Process: 505  Source Classification Code: 3-05-014-10
Process Description:
THIS PROCESS INVOLVES THE USE OF FURNACES TO REFORM GLASS AND REMOVE IMPURITIES.

Emission Source/Control: K0040 - Control
Control Type: SODIUM-ALKALI SCRUBBING

Emission Source/Control: K0041 - Control
Control Type: GAS SCRUBBER (GENERAL, NOT CLASSIFIED)

Emission Source/Control: K0101 - Control
Control Type: FLARING

Emission Source/Control: K0102 - Control
Control Type: FLARING

Emission Source/Control: K0103 - Control
Control Type: FLARING

Emission Source/Control: K0104 - Control
Control Type: FLARING

Emission Source/Control: K0105 - Control
Control Type: FLARING
Emission Source/Control: K0106 - Control
Control Type: FLARING

Emission Source/Control: K0107 - Control
Control Type: FLARING

Emission Source/Control: K0108 - Control
Control Type: FLARING

Emission Source/Control: K0109 - Control
Control Type: FLARING

Emission Source/Control: K0110 - Control
Control Type: FLARING

Emission Source/Control: K0111 - Control
Control Type: FLARING

Emission Source/Control: K0112 - Control
Control Type: FLARING

Emission Source/Control: K0113 - Control
Control Type: FLARING

Emission Source/Control: K0114 - Control
Control Type: FLARING

Emission Source/Control: K0115 - Control
Control Type: FLARING

Emission Source/Control: K0116 - Control
Control Type: FLARING

Emission Source/Control: K0117 - Control
Control Type: FLARING

Emission Source/Control: K0118 - Control
Control Type: FLARING

Emission Source/Control: K0119 - Control
Control Type: FLARING

Emission Source/Control: K0120 - Control
Control Type: FLARING

Emission Source/Control: K0121 - Control
Control Type: FLARING

Emission Source/Control: K0122 - Control
Control Type: FLARING

Emission Source/Control: K0123 - Control
Control Type: FLARING

Emission Source/Control: K0124 - Control
Control Type: FLARING

Emission Source/Control: K0125 - Control
Control Type: FLARING

Emission Source/Control: K0126 - Control
Control Type: FLARING

Emission Source/Control: K0127 - Control
Control Type: FLARING

Emission Source/Control: K0128 - Control
Control Type: FLARING

Emission Source/Control: K0129 - Control
Control Type: FLARING

Emission Source/Control: K0130 - Control
Control Type: FLARING

Emission Source/Control: K0131 - Control
Control Type: FLARING

Emission Source/Control: K0132 - Control
Control Type: FLARING

Emission Source/Control: K0133 - Control
Control Type: FLARING

Emission Source/Control: K0134 - Control
Control Type: FLARING

Emission Source/Control: K0135 - Control
Control Type: FLARING

Emission Source/Control: K0136 - Control
Control Type: FLARING

Emission Source/Control: K0137 - Control
Control Type: FLARING

Emission Source/Control: K0138 - Control
Control Type: FLARING

Emission Source/Control: K0139 - Control
Control Type: FLARING

Emission Source/Control: K0140 - Control
Control Type: FLARING
Emission Source/Control:   K0141 - Control
Control Type: FLARING

Emission Source/Control:   K0142 - Control
Control Type: FLARING

Emission Source/Control:   K0143 - Control
Control Type: FLARING

Emission Source/Control:   K0144 - Control
Control Type: FLARING

Emission Source/Control:   K0145 - Control
Control Type: FLARING

Emission Source/Control:   K0146 - Control
Control Type: FLARING

Emission Source/Control:   K0147 - Control
Control Type: FLARING

Emission Source/Control:   K0148 - Control
Control Type: FLARING

Emission Source/Control:   S0040 - Process

Emission Source/Control:   S0041 - Process

Emission Source/Control:   S0042 - Process

Emission Source/Control:   S0046 - Process

Emission Source/Control:   S0047 - Process

Item 38.8 (From Mod 1):
This permit authorizes the following regulated processes for the cited Emission Unit:

Emission Unit:  0-00005
Process: 506  Source Classification Code: 3-05-014-11
Process Description:
This process includes Radome operations. Trace fugitive emissions are emitted from the dedicated Caustic Rinse Bath #2 and Acid Rinse Bath #4.

Emission Source/Control:   K0060 - Control
Control Type: FABRIC FILTER

Emission Source/Control:   S0044 - Process

Emission Source/Control:   S0045 - Process
Emission Source/Control: S0059 - Process
Emission Source/Control: S0060 - Process
Emission Source/Control: S0061 - Process
Emission Source/Control: S0062 - Process

**Item 38.9 (From Mod 0):**
This permit authorizes the following regulated processes for the cited Emission Unit:

- Emission Unit: U-00002
  - Process: 200  Source Classification Code: 3-05-014-15
  - Process Description: This process includes glass etching.

  Emission Source/Control: S0004 - Process
  Emission Source/Control: S0005 - Process
  Emission Source/Control: S0013 - Process

**Item 38.10 (From Mod 0):**
This permit authorizes the following regulated processes for the cited Emission Unit:

- Emission Unit: U-00004
  - Process: 400  Source Classification Code: 3-03-009-34
  - Process Description: This process handles the sealing and annealing of glass components.

  Emission Source/Control: S0011 - Process
  Emission Source/Control: S0012 - Process

**Item 38.11 (From Mod 0):**
This permit authorizes the following regulated processes for the cited Emission Unit:

- Emission Unit: U-00004
  - Process: 401  Source Classification Code: 3-03-009-34
  - Process Description: This process involves frit application and sealing glass components.

  Emission Source/Control: S0043 - Process

**Condition 39:**  
**Emission Unit Permissible Emissions**
Effective between the dates of 10/16/2013 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR Subpart 201-7

**Item 39.1:**
The sum of emissions from all regulated processes specified in this permit for the emission unit
cited shall not exceed the following Potential to Emit (PTE) rates for each regulated contaminant:

**Emission Unit: U-00001**

- **CAS No:** 0NY075000  (From Mod 2)
  **Name:** PARTICULATES
  **PTE(s):** 62,600  pounds per year  
  7.15  pounds per hour

- **CAS No:** 0NY075005  (From Mod 2)
  **Name:** PM-10
  **PTE(s):** 42,600  pounds per year  
  4.86  pounds per hour

- **CAS No:** 0NY210000  (From Mod 2)
  **Name:** OXIDES OF NITROGEN
  **PTE(s):** 180  pounds per hour  
  854,860  pounds per year

**Condition 40: Compliance Certification**

*Effective between the dates of 10/16/2013 and 10/15/2018*

**Applicable Federal Requirement:** 6 NYCRR Subpart 231-6

**Item 40.1:**
The Compliance Certification activity will be performed for:

- **Emission Unit:** 0-00005
- **Regulated Contaminant(s):**
  - **CAS No:** 0NY210-00-0  OXIDES OF NITROGEN

**Item 40.2:**
Compliance Certification shall include the following monitoring:

- **Monitoring Type:** RECORD KEEPING/MAINTENANCE PROCEDURES
- **Monitoring Description:**
  CORNING WILL MAINTAIN RECORDS OF NOx EMISSIONS FOR EMISSION UNITS 000005 AND 000006, SOURCES S0034 - S0037. HOURS OF OPERATION FOR THE 4 DIESEL GENERATORS S0034 - S0037, CITED IN EMISSION UNIT 000006 ARE LIMITED TO 510 HOURS PER YEAR COMBINED. CORNING WILL MAINTAIN OPERATING RECORDS ON-SITE FOR A PERIOD OF 5 YEARS AND MAKE THEM AVAILABLE TO DEPARTMENT REPRESENTATIVES UPON REQUEST.

- **Monitoring Frequency:** MONTHLY
- **Averaging Method:** ANNUAL MAXIMUM ROLLED MONTHLY
- **Reporting Requirements:** SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2014.
Subsequent reports are due every 6 calendar month(s).

**Condition 47:** Compliance Certification  
Effective between the dates of 10/16/2013 and 10/15/2018

**Applicable Federal Requirement:** 6 NYCRR 212.4 (c)

**Item 47.1:**  
The Compliance Certification activity will be performed for:

- Emission Unit: U-00001
- Regulated Contaminant(s):
  - CAS No: 0NY075-00-0 PARTICULATES

**Item 47.2:**  
Compliance Certification shall include the following monitoring:

- Monitoring Type: MONITORING OF PROCESS OR CONTROL DEVICE PARAMETERS AS SURROGATE
- Monitoring Description: In order to demonstrate compliance with the 6 NYCRR Part 212.4(c) particulate limit of 0.05 gr/dscf, when Emission Sources S0001, S0002, S0003, and S0006 are operational, the pressure drop across each baghouse (Control Device No. K0002, K0003, K0004, and K0005) will be monitored continuously, recorded daily, and maintained between 2 and 8 inches of water. This pressure drop range shall not apply during periods of start-up following filter replacement. If the pressure drop recorded during normal operation is outside of this range, Corning shall inspect the dust collector and initiate corrective action as necessary. Pressure drop readings and maintenance records shall be kept on site for five years and made available to the department on request.

- Parameter Monitored: PRESSURE DROP  
  - Lower Permit Limit: 2 inches of water  
  - Upper Permit Limit: 8 inches of water  
  - Monitoring Frequency: CONTINUOUS  
  - Averaging Method: RANGE - NOT TO FALL OUTSIDE OF STATED RANGE AT ANY TIME  
  - Reporting Requirements: SEMI-ANNUALLY (CALENDAR)

Reports due 30 days after the reporting period.
The initial report is due 1/30/2014.
Subsequent reports are due every 6 calendar month(s).

**Condition 48:** Applicability - located outside Lower Orange County and NYC Metro  
Effective between the dates of 10/16/2013 and 10/15/2018
Applicable Federal Requirement: 6 NYCRR 212.10 (a) (2)

Item 48.1:
This Condition applies to Emission Unit: U-00001

Item 48.2:
Owners and/or operators of facilities located outside of the lower Orange County and New York City metropolitan areas with an annual potential to emit of 100 tons or more of nitrogen oxides or 50 tons or more of volatile organic compounds must comply with the requirements of section 212.10-Reasonably Available Control Technology for major facilities.

Condition 52: RACT analysis not required for emission points less than 3 lb/hr VOC or NOx
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable Federal Requirement: 6 NYCRR 212.10 (c) (1)

Item 52.1:
This Condition applies to Emission Unit: U-00004

Item 52.2:
A reasonably available control technology (RACT) analysis is not required for emission points with nitrogen oxide and volatile organic compound emission rate potentials less than 3.0 pounds per hour at facilities located outside of the lower Orange County and New York City metropolitan areas.
STATE ONLY ENFORCEABLE CONDITIONS

**** Facility Level ****

NOTIFICATION OF GENERAL PERMITTEE OBLIGATIONS
This section contains terms and conditions which are not federally enforceable. Permittees may also have other obligations under regulations of general applicability.

Item A: Emergency Defense - 6 NYCRR 201-1.5

An emergency, as defined by subpart 201-2, constitutes an affirmative defense to penalties sought in an enforcement action brought by the Department for noncompliance with emissions limitations or permit conditions for all facilities in New York State.

(a) The affirmative defense of emergency shall be demonstrated through properly signed, contemporaneous operating logs, or other relevant evidence that:

(1) An emergency occurred and that the facility owner or operator can identify the cause(s) of the emergency;
(2) The equipment at the permitted facility causing the emergency was at the time being properly operated and maintained;
(3) During the period of the emergency the facility owner or operator took all reasonable steps to minimize levels of emissions that exceeded the emission standards, or other requirements in the permit; and
(4) The facility owner or operator notified the Department within two working days after the event occurred. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

(b) In any enforcement proceeding, the facility owner or operator seeking to establish the occurrence of an emergency has the burden of proof.

(c) This provision is in addition to any emergency or upset provision contained in any applicable requirement.

Item B: General Provisions for State Enforceable Permit Terms and Condition - 6 NYCRR Part 201-5

Any person who owns and/or operates stationary sources shall operate and maintain all emission units and any required emission control devices in compliance with all applicable Parts of this Chapter and existing laws, and shall operate the facility in accordance with all criteria, emission limits, terms, conditions, and
standards in this permit. Failure of such person to properly operate and maintain the effectiveness of such emission units and emission control devices may be sufficient reason for the Department to revoke or deny a permit.

The owner or operator of the permitted facility must maintain all required records on-site for a period of five years and make them available to representatives of the Department upon request. Department representatives must be granted access to any facility regulated by this Subpart, during normal operating hours, for the purpose of determining compliance with this and any other state and federal air pollution control requirements, regulations or law.

STATE ONLY APPLICABLE REQUIREMENTS
The following conditions are state applicable requirements and are not subject to compliance certification requirements unless otherwise noted or required under 6 NYCRR Part 201.

Condition 53: Contaminant List
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable State Requirement:ECL 19-0301

Item 53.1:
Emissions of the following contaminants are subject to contaminant specific requirements in this permit (emission limits, control requirements or compliance monitoring conditions).

CAS No: 007446-09-5
Name: SULFUR DIOXIDE

CAS No: 007664-39-3
Name: HYDROGEN FLUORIDE

CAS No: 0NY075-00-0
Name: PARTICULATES

CAS No: 0NY075-00-5
Name: PM-10

CAS No: 0NY210-00-0
Name: OXIDES OF NITROGEN

Condition 54: Malfunctions and start-up/shutdown activities
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable State Requirement:6 NYCRR 201-1.4
Item 54.1:
(a) The facility owner or operator shall take all necessary and appropriate actions to prevent the emission of air pollutants that result in contravention of any applicable emission standard during periods of start-up, shutdown, or malfunction.

(b) The facility owner or operator shall compile and maintain records of all equipment malfunctions, maintenance, or start-up/shutdown activities when they can be expected to result in an exceedance of any applicable emission standard, and shall submit a report of such activities to the department when requested to do so, or when so required by a condition of a permit issued for the corresponding air contamination source. Such reports shall state whether any violations occurred and, if so, whether they were unavoidable, include the time, frequency and duration of the maintenance and/or start-up/shutdown activities, and an estimate of the emission rates of any air contaminants released. Such records shall be maintained for a period of at least five years and made available for review to department representatives upon request. Facility owners or operators subject to continuous stack monitoring and quarterly reporting requirements need not submit additional reports for equipment maintenance or start-up/shutdown activities for the facility to the department.

(c) In the event that emissions of air contaminants in excess of any emission standard in this Subchapter occur due to a malfunction, the facility owner or operator shall compile and maintain records of the malfunction and notify the department as soon as possible during normal working hours, but not later than two working days after becoming aware that the malfunction occurred. When requested by the department, the facility owner or operator shall submit a written report to the department describing the malfunction, the corrective action taken, identification of air contaminants, and an estimate of the emission rates.

(d) The department may also require the owner or operator to include, in reports described under Subdivisions (b) and (c) of this Section, an estimate of the maximum ground level concentration of each air contaminant emitted and the effect of such emissions.

(e) A violation of any applicable emission standard resulting from start-up, shutdown, or malfunction conditions at a permitted or registered facility may not be subject to an enforcement action by the department and/or penalty if the department determines, in its sole discretion, that such a violation was unavoidable. The actions and recordkeeping and reporting requirements listed above must be adhered to in such circumstances.

Condition 55: Visible Emissions Limited
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable State Requirement: 6 NYCRR 211.2

Item 55.1:
Except as permitted by a specific part of this Subchapter and for open fires for which a restricted burning permit has been issued, no person shall cause or allow any air contamination source to emit any material having an opacity equal to or greater than 20 percent (six minute average) except for one continuous six-minute period per hour of not more than 57 percent opacity.

Condition 56: Compliance Demonstration
Effective between the dates of 10/16/2013 and 10/15/2018
Applicable State Requirement: 6 NYCRR 212.4 (a)

Item 56.1:
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:

Emission Unit: 0-00005

Emission Unit: U-00002

Regulated Contaminant(s):
CAS No: 007664-39-3 HYDROGEN FLUORIDE

Item 56.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: RECORD KEEPING/MAINTENANCE PROCEDURES

Monitoring Description:
Corning has demonstrated that the ambient impact of the Hydrogen Fluoride (HF) emissions from the facility does not exceed the Part 257-8 ambient Fluoride standard, based on a dispersion modeling report submitted to the Department in July 2011. The dispersion model accounted for maximum facility wide HF emissions given currently known operating conditions. In the event that source operating conditions change in a manner that will produce 12-hour HF emissions that are greater than those represented in the July 2011 model, Corning shall update the dispersion model to demonstrate that the new HF emission scenario continues to be in compliance with the Part 257-8 Fluoride standard. Corning will maintain records of all revised dispersion modeling results on-site, and make the results available for the Department's inspection upon request. This condition is subject to annual certification.

Monitoring Frequency: AS REQUIRED - SEE PERMIT MONITORING DESCRIPTION

Reporting Requirements: SEMI-ANNUALLY (CALENDAR)
Reports due 30 days after the reporting period.
The initial report is due 1/30/2014.
Subsequent reports are due every 6 calendar month(s).

Condition 57: Compliance Demonstration
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable State Requirement: 6 NYCRR 212.4 (a)

Item 57.1:
The Compliance Demonstration activity will be performed for the facility:
The Compliance Demonstration applies to:
Item 57.2:
Compliance Demonstration shall include the following monitoring:

Monitoring Type: INTERMITTENT EMISSION TESTING
Monitoring Description:
Corning will perform emission stack testing for total fluorides once per permit term. A protocol is subject to NYSDEC approval. Once the stack test results are approved by NYSDEC and if necessary, the results may be used to update the dispersion modeling if required. The dispersion modeling must demonstrate compliance with all 6 NYCRR Part 257-8 standards including the monthly average ambient air quality standard of 1.0 parts per billion by volume. The 1.0 part per billion limit is not an emission point stack limit.

Upper Permit Limit: 1.0 parts per billion by volume
Reference Test Method: EPA Method 13B
Monitoring Frequency: ONCE DURING THE TERM OF THE PERMIT
Averaging Method: AVERAGING METHOD AS PER REFERENCE TEST METHOD INDICATED
Reporting Requirements: ONCE / BATCH OR MONITORING OCCURRENCE

**** Emission Unit Level ****

Condition 58: Emissions from new emission sources and/or modifications
Effective between the dates of 10/16/2013 and 10/15/2018

Applicable State Requirement: 6 NYCRR 212.4 (a)

Item 58.1:
This Condition applies to:

Emission Unit: U00001
Emission Unit: U00002
Emission Unit: U00004

Item 58.1:
This Condition applies to  Emission Unit: 0-00005

**Item 58.2.3:**
No person shall cause or allow emissions that exceed the applicable permissible emission rate as determined from Table 2, Table 3, or Table 4 of 6 NYCRR Part 212 for the environmental rating issued by the commissioner.